



Monday, October 14, 2019

SUBJECT: **Assembled In The United States of America**

This letter confirms the labeling affixed to our product cartons / data nameplate, is correct  
**“Assembled In The United States of America”**

**Based on currently available information regarding the Buy American provision of the American Recovery and Reinvestment Act of 2009 Section 1605, meet the requirement for domestic assembled goods. Below listed models are assembled and shipped from the United States, as defined in 2 CFR 176.70 (a)(2)(ii).**

Questions	YES	NO
<b>3. Was/were the process(es) performed in the U.S.A. (including, but not limited to assembly) complex and meaningful?</b>	<b>X</b>	
<b>a. Did the process(es) take a substantial amount of time?</b>	<b>X</b>	
<b>b. Was/were the process(es) costly?</b>	<b>X</b>	
<b>c. Did the process(es) require a particular high level skills?</b>	<b>X</b>	
<b>d. Did the process(es) require a number of different operations?</b>	<b>X</b>	
<b>e. Was substantial value added in the process(es)?</b>	<b>X</b>	
<b>If answer to at least two (2) of 3a, 3b, 3c, 3d, or 3e is “Yes”, then answer to question 3 is “Yes”.</b>		

Residential Solutions products are assembled from a combination of fabricated, purchased and assembled components. The fabrication processes require the use of specialized equipment, machines and dies to form, spin or draw metal sheets or coils, needed for the final product. Those components are incorporated with purchased components into various assemblies to create each unique product. For all products offered, the design, fabrication, assembly and shipping processes are done at Residential manufacturing facilities located in Tyler, TX, Trenton, NJ, Vidalia, GA, and St. Louis, MO.

Currently, the following Residential Solutions models, central air conditioning and heat pumps, air handlers, gas-fired furnaces, and packaged models are **“Assembled In The United States of America!”**

Outside of the United States, please place information here required legally where appropriate. For example, a number of counties by law require certain specific information to be stated on the letterhead such as a company's full legal name, a company registration number, and/or an identification number. You should check with your local controller or HR representative to be sure your letterhead is in accordance with local regulations for the relevant Ingersoll Rand company.

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**Assembled in the United States of America**

**Condensers      A4AC3      A4AC4      A4HP4      A4AC6      A4HP6**  
**Assembled location: 6200 Troup Highway, Tyler, TX 75707**

**Packaged      4TCA4      4WCA4      4YCA4**  
**Assembled location: 712 McNatt Road, Vidalia, GA 30474**

**Air Handlers      A4AH4      A4MX      GMU      GMV      A4AH6**  
**Assembled location: 712 McNatt Road, Vidalia, GA 30474**

**Gas Furnaces      A801X      A951X      A952V**  
**Assembled location: 2231 E. State Street, Trenton, NJ 08619**

The products listed above meet the requirements of being “Assembled in the USA.”

We have a policy of continuous product improvement, it reserves the right to change design, model numbers, specifications and manufacturing locations, without notice.

Thanks for your business and your continued support.  
You are greatly appreciated.

Sincerely,

R. Kaye Berry  
Tyler – Residential Solutions  
Product Support